## Flow Measurement – Homework (Industrial Flow Measurement, Chapter 2)

2.1  $(100 \circ F - 32) (5 / 9) = 37.8 \circ C$ 

298 °K - 273 = 25 °C

 $[(500 \circ R - 460) - 32] (5 / 9) = 4.4 \circ C$ 

2.2 14.696 psi + (-3 psi) = 11.696 psia

14.696 psi - (100 mm Hg / 25.4 mm/inch) (0.491154 psi / inch Hg) = 12.762 psia

17 psig + 14.696 psi = 31.696 psia

14.696 psi + (42 ft. WC) (12 in. / ft.) (0.03609 psi/inch WC) = 32.885 psia

14.696 psi + (15 bar) (14.5038 psi / bar) = 232.253 psia

2.3  $R_D = (3160) (600 \text{ gpm}) (1.00) / (1 \text{ cP}) (7.981 \text{ in.}) = 237,564$ 

 $\Delta P_{6in.} = (20 + 15 + 15 + 200 \text{ ft.}) (1.02 \text{ psi} / 100 \text{ ft.}) (2.309 \text{ ft.} / \text{ psi}) = 5.89 \text{ ft. WC}$ 

 $\Delta P_{8in.} = (10 + 10 + 15 + 150 \text{ ft.}) (0.258 \text{ psi} / 100 \text{ ft.}) (2.309 \text{ ft.}) / \text{psi}) = 1.10 \text{ ft. WC}$ 

- +15 ft. WC Static Pressure at Pump Inlet +115 ft. WC Gain Through Pump - 60 ft. WC Loss Due to Elevation -5.89 ft. WC Pipe Loss (6 in.) <u>-1.10 ft. WC</u> Pipe Loss (8 in.) (63.01 ft. WC) (12 in. / ft.) (0.03609 psi / in. WC) = 27.29 psi
- 2.4 (1.5 ft.) (1.09) (12 in. / ft.) (0.03609 psi / in. WC) = 0.708 psi No flow unless siphoning.
- 2.5 Specific Gravity =  $(76.75 \text{ lb/ft}^3 / 62.33630 \text{ lb/ft}^3) = 1.231$

+1 ft. WC Static Pressure at Pump Inlet
+85 ft. WC Gain Through Pump
<u>-90 ft. WC</u> Loss Due to Elevation
-4 ft. WC (No Flow)

2.6 
$$Q_{gpm} = (R_D D / 3160) (\mu cP / SG) = (4000) (2.067 in.) / 3160) (5cSt) = 13.08 gpm$$

2.7 7.65 fts/sec. (From Table 2.3)

2.8 
$$Q_{acfm} = 0.3272 D^2 v = (0.3272) (4.026 in.)^2 (50 \text{ ft./sec.}) = 265.2 \text{ acfm} (Calculated)$$

 $Q_{acfm} = (50 \text{ ft./sec.})(60 \text{sec./min.})(1.003 \text{ft}^3/\text{sec.}) / (11.34 \text{ft./sec.}) = 265.3 \text{acfm} (From Table)$ 

$$\mathbf{V} = (\mathbf{Z}\mathbf{T}\mathbf{P}_0 / \mathbf{Z}_0\mathbf{T}_0\mathbf{P}) \mathbf{V}_0$$

=  $[(0.987) (460 + 59 \circ F) (14.696 + 28 \text{ psi}) / (0.955) (460 + 90 \circ F) (14.696 \text{ psia})] V_0$ 

 $= 2.833 V_0$ 

 $Q_{scfm}$  = (2.833) (265.2 acfm) = 751.3 scfm

 $\rho = (0.1869 \text{ lb/ft}^3) (2.833) = 0.5295 \text{ lb/ft}^3$ 

 $\begin{aligned} R_{D} &= 379 \; Q_{acfm} \, \rho_{lb/ft^{3}} \, / \, \mu_{cp} D_{in.} = 379 (265.2 \; acfm) (0.5295 \; lb/ft^{3}) / \left[ (0.017 \; cP) (4.026in) \right] \end{aligned}$ 

 $R_{\rm D} = 777,600$ 

2.9  $Q_{acfm} = 0.3272 D^2 v = (0.3272) (3.826 in)^2 (60 \text{ ft/sec}) = 287.4 \text{ acfm}$ 

 $Q_{acfm} = (14.696 + 50 \text{ psi}) (273 + 15 \text{ °C}) / [(14.696 \text{ psi}) (273 + 30 \text{ °C})] (287.4 \text{ acfm})$ 

 $Q_{acfm}$  = 1202.6 scfm